

Work Order ID 144101

April 01, 2016 3:36:46 PM

144101

Page 1

Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Assembly (350)
 Start Date: 5/2/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/13/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: 5th 20160401 Run Start ***NR1***
 Date: Tooling: Date: Stop ***NR2***
 QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4030	D								

100 Pick Kit 0.00

100

Packaging Memo 0.00
 Packaging

DAS
6
9:00

MAY 13 2016

110 Assemble as per dwg 0.00

110

HandFinish Memo 0.02
 Hand Finishing

12 of 16/05/16

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC Memo 0.00
 Quality Control

1

DAS
38
9:00

MAY 16 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

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Item ID: D4030-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Long Basket Assembly (350)

Stop

NS2

Start Date: 5/2/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/13/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

ship MF 16-5-17

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS MAY 17 2016
dem 16/05/16

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 1

Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530		Manufactured	No			100	Each	4.0000	1	1			DAS 6 9-89
D2530									**	132392			
Handle Weldment													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST379		4							
				140965		4							
D2535		Manufactured	No			100	Each	50.0000	2	2			DAS 6 9-89
D2535									**				
Spring													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		50							
				139657		50				2			
D2537		Manufactured	No			100	Each	25.0000	2	2			DAS 6 9-89
D2537									**				
Bushing													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		25							
				139004		5							
				141054		20				2			
D3913-041		Manufactured	No			100	Each	0.0000	1	1			
D3913-041									**				
Long Basket Base Assembly, 350													
D3914-041		Manufactured	No			100	Each	0.0000	1	1			
D3914-041									**				
Long Basket Lid Assembly (350)													

MAY 13 2016

B144052 (x) 16/08/16

B143883 (x) 16/02/16

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Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

D3917-3	Manufactured	No	100	Each	93.0000	6	6	DAS
D3917-3								6
Washer								9-89

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST058	93				
			141536	93				
D3953-3	Manufactured	No		100	Each	37.0000	2	2
D3953-3								DAS
Gas Spring Stud, Lid								6
								9-89

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST062	37				
			138388	2				
			141606	35				
D3953-7	Manufactured	No		100	Each	38.0000	2	2
D3953-7								DAS
Spring Spacer								6
								9-89

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST062	38				
			138972	38				
D3953-9	Manufactured	No		100	Each	35.0000	2	2
D3953-9								DAS
Gas Spring Washer								6
								9-89

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST062	35				
			139013	2				
			141591	33				

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Work Order ID: 144101

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Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-17 Manufactured No 100 Each 25.0000 2 2

D3953-17

Gas Spring Spacer

142705

DAS
5
9.89

Location

Loc Qty

Loc Code

ST062

25

141477

25

D3953-19 Manufactured No 100 Each 32.0000 1 1

D3953-19

Gas Spring Bracket

DAS
5
9.89

Location

Loc Qty

Loc Code

ST062

32

138913

32

D3953-21 Manufactured No 100 Each 24.0000 1 1

D3953-21

Gas Spring Bracket

DAS
5
9.89

Location

Loc Qty

Loc Code

ST063

24

139553

6

141546

18

D3969-3 Manufactured No 100 Each 19.0000 1 1

D3969-3

Spring (Basket Lid)

DAS
5
9.89

Location

Loc Qty

Loc Code

ST365

19

140555

9

141701

10

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Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-14A Purchased No 100 Each 97.0000 4 4

AN3-14A

Bolt

**

DAS

6

9-89

Location

Loc Qty

Loc Code

over003

80

m133992

50

m134360

30

ST349

17

m134167

17

AN3-16A Purchased No 100 Each 92.0000 2 2

AN3-16A

Bolt

**

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

45

117441

45

ST348

47

M133790

47

AN5-17A Purchased No 100 Each 81.0000 4 4

AN5-17A

Bolt

**

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

34

117872

34

ST337

47

m134055

47

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Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-12

Purchased

No

100

Each

89.0000

3

3

AN4-12

Bolt

DAS

6

9-89

Location

Loc Qty

Loc Code

ST344

89

m133988

49

m134370

40

3

AN310-4

Purchased

No

100

Each

108.0000

3

3

AN310-4

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

25

M127815

25

OVER007

75

M133990

25

M134180

50

ST331

8

M133790

8

2

1

AN310C4

Purchased

No

100

Each

83.0000

2

2

AN310C4

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

OVER007

30

M134370

30

ST331

53

M133694

3

M133990

50

2

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Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,078.000

6

6

MS21042L3

Nut

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

798

m133790

6

m134360

792

Return2016

1

M132382

1

ST304

1179

m134039

12

m134360

1167

MS21042L5

Purchased

No

100

Each

516.0000

4

4

MS21042L5

Nut

Location

Loc Qty

Loc Code

GA

140

m127813

140

ST303

376

m134055

126

m134567

250

MS24665-151

Purchased

No

100

Each

171.0000

3

3

MS24665-151

Cotter Pin

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

107

m133769

7

m134294

100

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D46
0
9-89

D46
0
9-89

D46
0
9-89

MAY 13 2016

6

4

3

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Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

47.0000

2

2

9.89

MS24665-300

COTTER PIN

**

134738

Location

Loc Qty

Loc Code

GA

30

118234

30

ST288

17

M128812

17

NAS1149F0432P

Purchased

No

100

Each

1,747.000

6

6

NAS1149F0432P

WASHER

**

DAS

6

9.89

Location

Loc Qty

Loc Code

ST260a

1000

M134502

1000

ST262

626

M133990

626

st268

121

M132677

121

NAS1149F0563P

Purchased

No

100

Each

120.0000

4

4

NAS1149F0563P

Washer

**

DAS

6

9.89

Location

Loc Qty

Loc Code

ST261

120

m133515

120

MAY 13 2016

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Work Order ID: 144101

144101

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/2/2016

Required Date: 5/13/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

2,293.000

8

8

NAS1149F0332P

Washer

Location

Loc Qty

Loc Code

GA

324

m133709

324

ST262

1969

m134134

469

m134257

1500

NAS1149C0432R

Purchased

No

100

Each

1,545.000

2

2

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

618

m125807

428

m133790

190

ST266

927

m131467

67

m133577

60

m134073

800

DAS
6
9-89

DAS
6
9-89

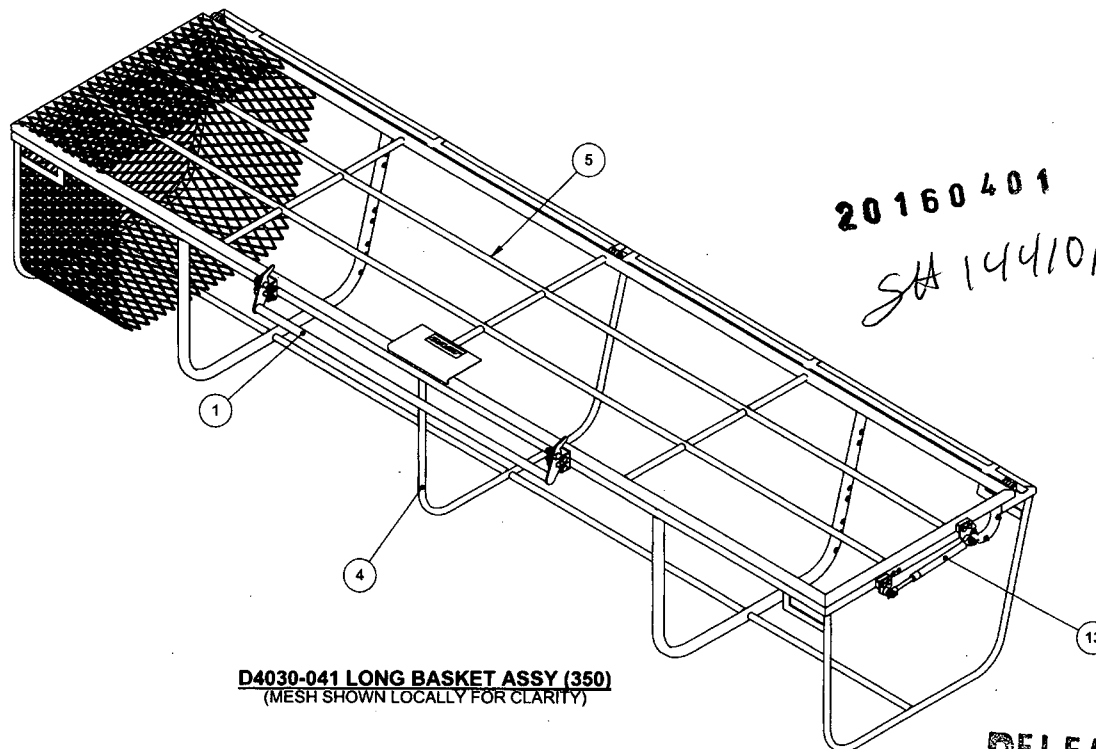
MAY 13 2016

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT, MACHINE
15	2	AN3-16A	BOLT, MACHINE
16	3	AN4-12	BOLT, MACHINE
17	4	AN5-17A	BOLT, MACHINE
18	2	AN310C4	NUT, PLAIN, CASTELLATED
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	2	MS24665-300	COTTER PIN
23	3	MS24665-151	COTTER PIN
24	2	NAS1149C0432R	WASHER
25	6	NAS1149F0432P	WASHER
26	8	NAS1149F0332P	WASHER
27	4	NAS1149F0563P	WASHER



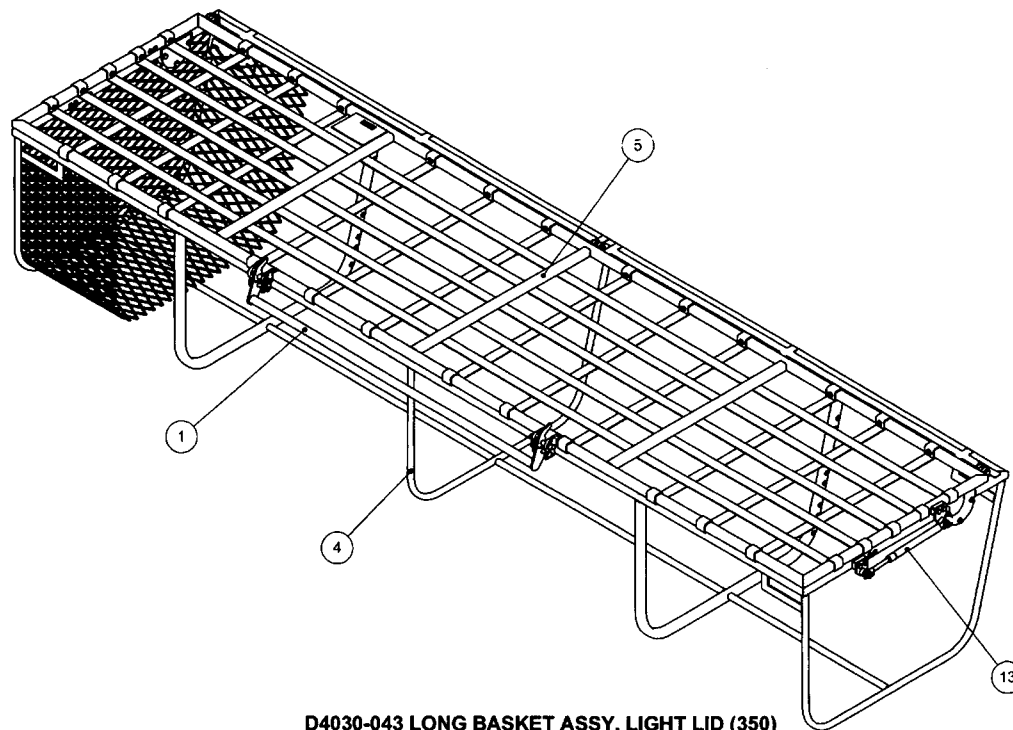
D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2013-08-16

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 72 lbs APPROX

D	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.18
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE RELEASED FOR ANY PURPOSE OR COMING OR COMMING TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3915-041	LIGHT LID ASSY, LONG BASKET
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	4	NAS1149F0563P	WASHER
27	8	NAS1149F0332P	WASHER
28	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

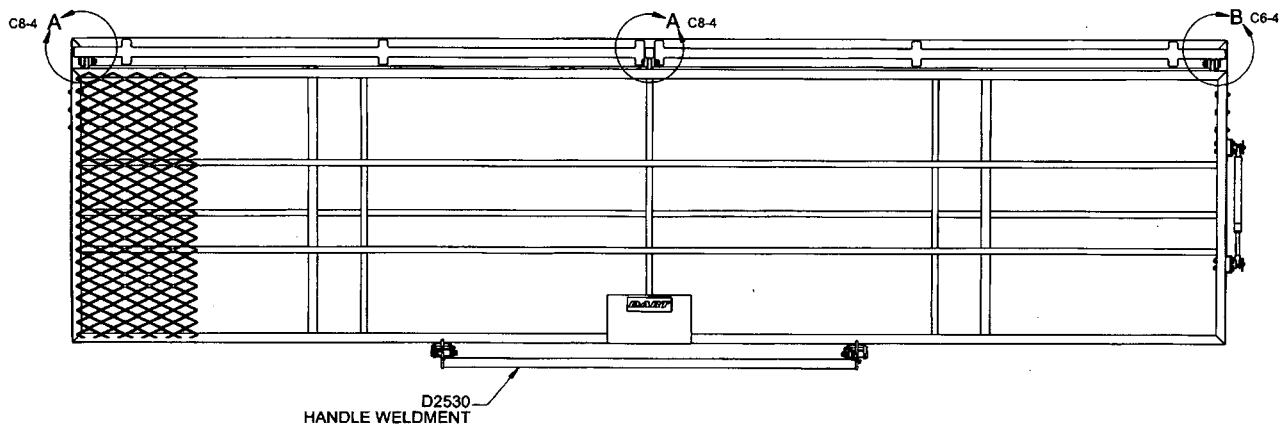
RELEASED
2013-08-16
MP

NOTES:

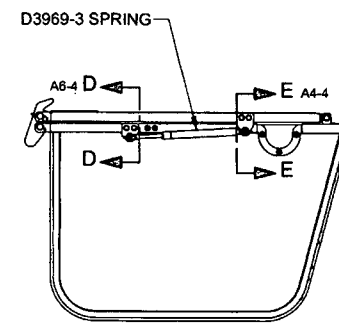
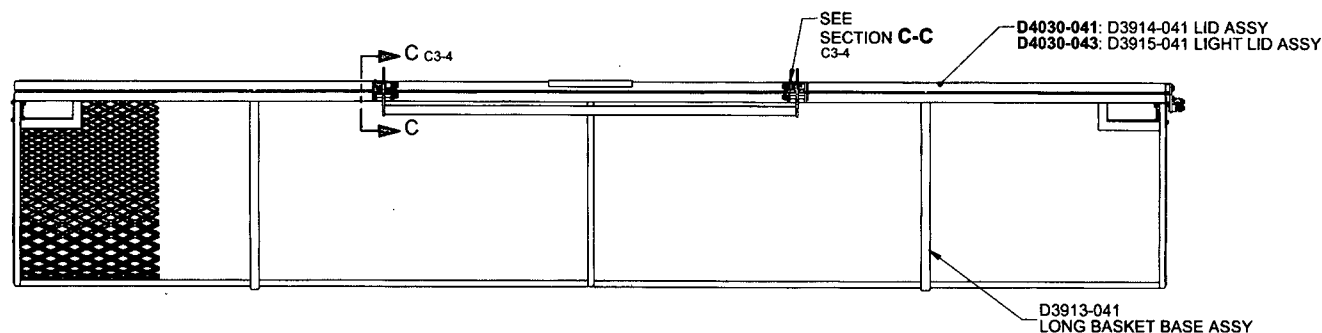
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 57 lbs APPROX

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
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RELEASED
2013-08-16



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350) (SIMILAR)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
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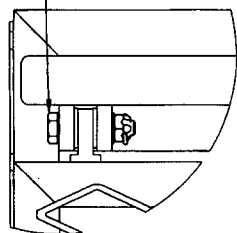
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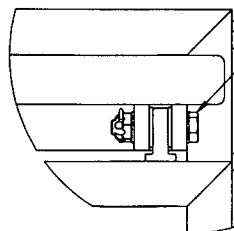
1

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



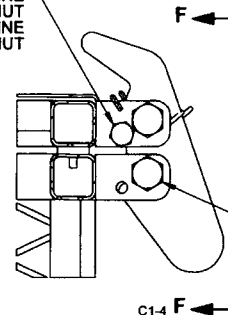
DETAIL A D8-3
D5-3

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-3

D4030-041: AN3-16A BOLT, MACHINE
MS21042L3 NUT
D4030-043: AN3-20A BOLT, MACHINE
MS21042L3 NUT

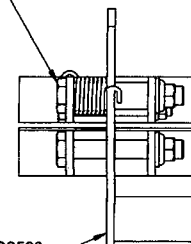


SECTION C-C B4-3
B6-3

D4030-041: AN5-17A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT, MACHINE
NAS1149F0563P WASHER
MS21042L5 NUT

D2530
HANDLE WELDMENT
REF



VIEW F-F C3-4

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-3

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-3

RELEASED
2013-08-16
MT

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
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